

Oxford Plastics Product Guidelines 👌

LOWPRO 15/10 TRENCH COVER | TECHNICAL SPECIFICATION

## LOWPRO 15/10 TRENCH COVER

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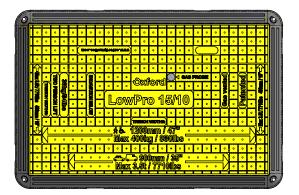
3	System Overview
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Oxford Plastics Product Guidelines

## SYSTEM OVERVIEW

The LowPro 15/10 Trench Cover is a complete solution in 4 parts: LowPro, metal stillage, accessibility ramps & infill strips.

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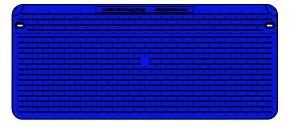
LowPro 15/10 Trench Cover



**Metal Stillage** 



Short Infill



Long Ramp



**Corner Ramp** 

Short Ramp

#### The market-leader in composite trench cover technology

The LowPro 15/10 Driveway Board is Oxford Plastics' composite trench cover, suitable for 3.5T vehicles across a 900mm trench. LowPro edges grip the asphalt to create a stable platform for vehicles and pedestrians.

#### Store & transport the LowPro 15/10 System

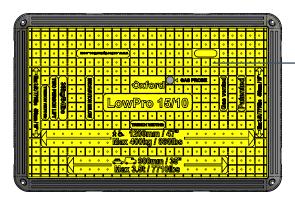
The LowPro Stillage holds 10 LowPro 15/10 Trench Covers. Made of durable galvanised steel, and fitted with forklift pockets to make transport quick and easy.

#### Ramps & Infill strips create an easy-access platform

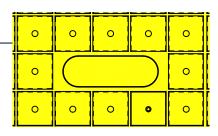
Infill strips are installed between LowPro Trench Covers to connect the boards and prevent drift. The DDA & ADA compliant access ramps have a smooth 1:12 gradient, for a smooth slope for pedestrians and vehicles.

# BRANDING AND CUSTOMISATION

	Standard Colour	Non-standard Colours Available	Embossing
LowPro 15/10 Trench Cover	Yellow	Orange, Red, Blue, Purple & Green	MOQ 60 off
LowPro Infills Long & Short	Black	N/A	N/A
LowPro Ramps Long,	Blue	N/A	N/A
Short & Corner			
LowPro Stillage	Blue	N/A	N/A



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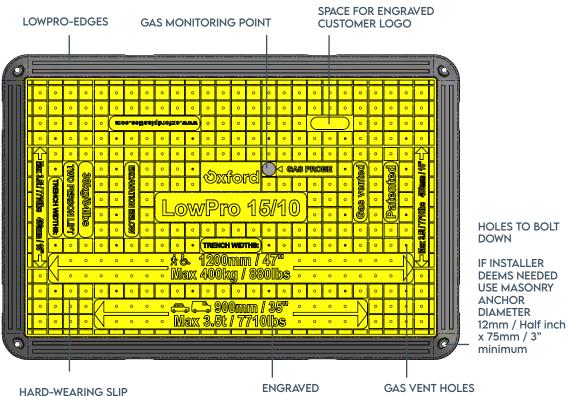


LowPro 15/10 Trench Cover Custom Embossing Area



LowPro 15/10 Trench Cover Colour Options

## **FEATURES**



**RESISTANT TEXTURE** 

INFORMATION

#### ROBUST

Advanced composite technology construction, robust and durable.

Integral slip resistant texture.

LowPro-edge prevents damage to road, reduces noise, and stops board sliding.

Proven to work in temperatures +50c to -30c.

Non-metal construction reduces theft.

#### SAFE & EASY TO USE

Can be manually handled without the need for heavy lifting equipment.

Quick to install.

Gas Monitoring point allows gas measurements to be taken without removing the trench cover.

Gas vent holes allow any gas build up to escape.

Can be bolted down.

#### EXTRAS

Can be customised with customer logos.

Infill pieces connect covers together to create a flat anti-trip platform.

Linking plates can be supplied to link units for added security.

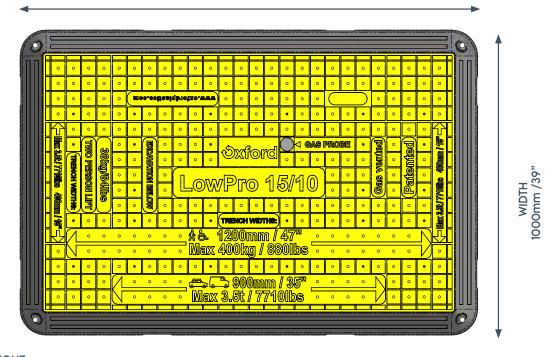
Ramp sections can be supplied to create a gentle slope for wheelchair users & cyclists.

## DIMENSIONS AND WEIGHTS

#### LOWPRO 15/10 TRENCH COVER 38Kg / 84lbs

OVERALL LENGTH 1500mm / 59"

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HEIGHT 37mm / 1.3"



Part Name	Product Code
LowPro 15/10 Driveway Board	O815

## MATERIAL COMPOSITION AND PRODUCT LIFE

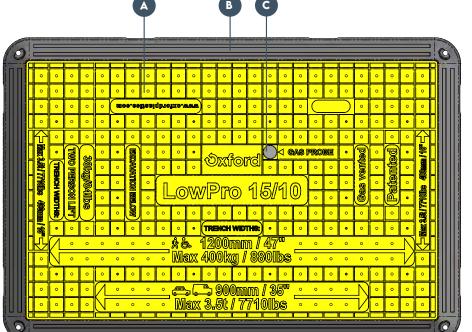
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All elements use materials that if maintained correctly will not structurally degrade in UV light, in the presence of water or salts, and are stable in temperatures from +50c / +120f to -30c / -20f.

Batches are regularly load tested in the Oxford Plastics test facility as part of the quality control process.

#### TRACING

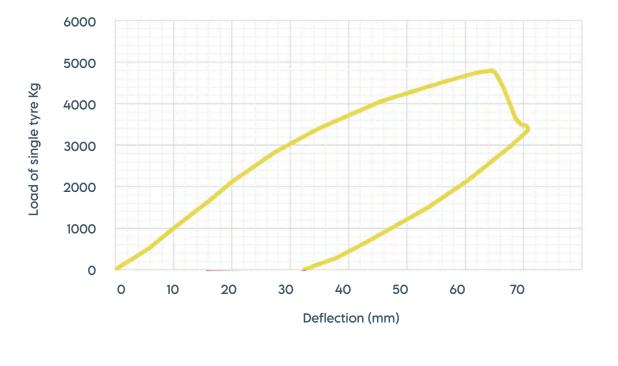
Products have a waterproof label with a unique bar code and ID number, enabling tracing to the batch and date of manufacture.



	Part Name	Material
Α	Main Body	Glass fibre reinforced polyester resin sheet moulding
		compound + Mild Steel encapsulated rebar grid
В	LowPro-Edge	PVC
С	Gas Monitoring Bung	HDPE

## LOAD DEFLECTION DATA

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Deflection at 875Kg / 1930lb	Ultimate load at failure
9.0mm / 0.35"	4,800Kg / 10,582lb

Destructive testing has been carried out on the product to simulate deflection under the working load, and ultimate failure.

The testing is carried out by trained staff at Oxford Plastics' specialist testing facility.

Tab Data for the USA can be found in Appendix A.

### PRODUCT RATING

The product is rated for use over spans of maximum 900mm / 36" by vehicles with a GVW of up to

3.5t / 7,700lb

#### **TEST SPECIFICATION**

**Span** 900mm / 36"

Load Footprint 250mm / 9.8" diameter pad with rubber base to simulate single tyre.

Load Location Centre of product.

## PEDESTRIAN ONLY USAGE

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For scenarios where the product will only experience loads of up to 400Kg then the maximum span can be increased to 1200mm.

The installer should carry out a risk assessment to ensure the edge of the trench is stable enough. For example, for excavations in concrete, asphalt or compacted soil.

The product must be positioned centrally on the trench.

PEDESTRIAN ONLY USE	Metric	Imperial
Max Span	1200mm	47"
Max Load	400Kg	880lb

## **SLIP RESISTANCE**

Slip Resistance testing has been carried out by an independent test house, in line with the requirements of UK HSE 2012 document 'Testing the slip resistance of flooring'.

Testing was carried out in 3 directions in wet and dry conditions, using a calibrated Munro slip tester using Slider 55 and Slider 96.



#### **CLASSIFICATIONS**

High Slip Potential 0-24

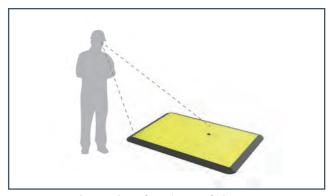
Medium Slip Potential 25-35

Low Slip Potential 36+

SLIDER 96 TEST RESULTS - DRY	Median Result	Classification
Parallel to traffic	68	LOW SLIP POTENTIAL
45 degrees to traffic	62	LOW SLIP POTENTIAL
Perpendicular to traffic	55	LOW SLIP POTENTIAL
SLIDER 96 TEST RESULTS - WET		
Parallel to traffic	45	LOW SLIP POTENTIAL
45 degrees to traffic	44	LOW SLIP POTENTIAL
Perpendicular to traffic	40	LOW SLIP POTENTIAL
SLIDER 55 TEST RESULTS - DRY		
Parallel to traffic	67	LOW SLIP POTENTIAL
45 degrees to traffic	69	LOW SLIP POTENTIAL
Perpendicular to traffic	66	LOW SLIP POTENTIAL
SLIDER 55 TEST RESULTS - WET		
Parallel to traffic	46	LOW SLIP POTENTIAL
45 degrees to traffic	39	LOW SLIP POTENTIAL
Perpendicular to traffic	40	LOW SLIP POTENTIAL

## INSPECTION AND MAINTENANCE

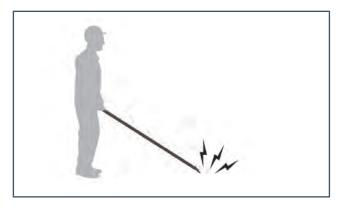
Care for the product by following the below guidance:



Inspect each product for signs of damage, between every installation.



Clean product between every installation to remove debris, and to maintain slip resistance properties.



Do not drop the product. Do not lift or move with machinery.

#### SIGNS OF DAMAGE

Cracks in the yellow section indicate it has been damaged through improper use.

The product should lay flat on the ground. A visibly bent product also indicates it has been damaged through improper use.

These products need to be disposed of.

## INSTALLATION AND SAFE HANDLING

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Follow the process below for safe and effective installations.

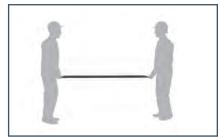
Risk assessments should be carried out to ensure the usage is suitable for the scenario.



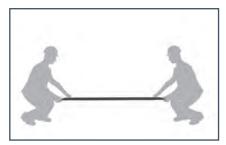
Confirm trench widths suitable: PEDESTRIAN ONLY 1200mm. VEHICLES 900mm.

Assess Trench stability prior to

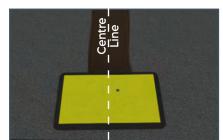
install.



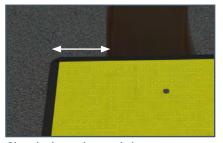
Two person lift at all times.



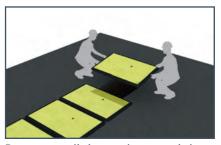
Bend at the knees in line with best practise.



Position product centrally over trench..



Check there is a minimum overlap PEDESTRIAN ONLY 150mm VEHICLES 300mm Do this for every piece.

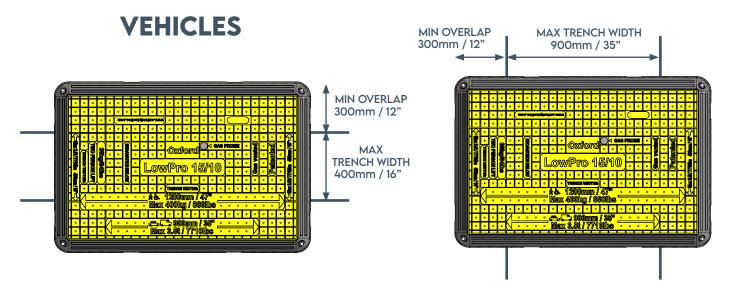


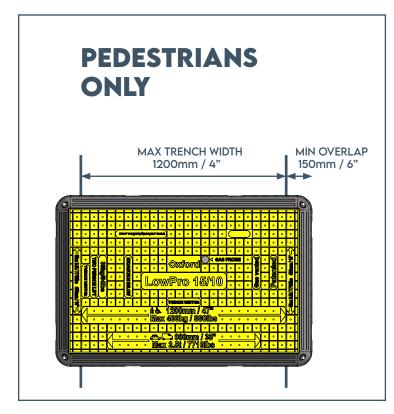
Repeat until the entire trench is covered.

LOWPRO 15/10 TRENCH COVER | TECHNICAL SPECIFICATION

## OVERLAP AND SOIL CONDITIONS

Ensure the product is centred on the trench, with a minimum overlap as shown below.







#### **SOIL CONDITIONS**

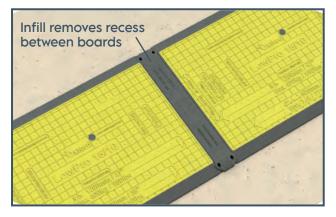
The soil or other substrates at the trench edges must be capable of supporting the maximum weight of vehicle for the particular install.

Risk Assessments must be carried out prior to installation.

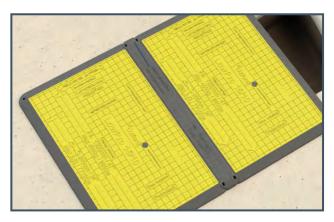
## INFILLS & LINKING PLATES

Infills remove the recess between boards when 2 or more are used.

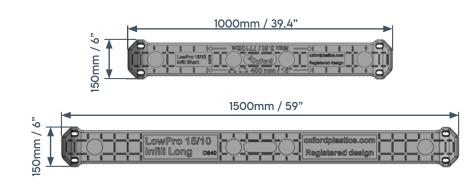
The linking plates connect the Infills, and also link each Board together for added safety.

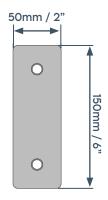


The short Infill is suitable for narrow trenches, where LowPros are installed landscape.



The long Infill is suitable for wider trenches, where LowPros are installed portrait.





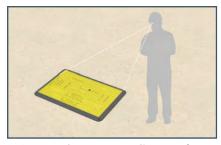
Part Name	Product Code	Material
Short Infill	O375	PVC
Long Infill	O840	PVC
Connector Plate	Supplied with the Infill	Zinc Plated Steel
Connector Plate Bolts	Supplied with the Infill	M10 x 20 hex head flanged bolt with zinc yellow coating

## **INFILL INSTALLATION**

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Follow the process below for safe and effective installations.

Risk assessments should be carried out to ensure the usage is suitable for the scenario.



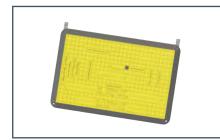
1. Assess the surrounding surface where the LowPro edges will be resting.



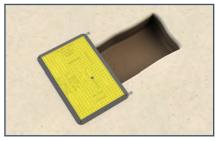
2. Unscrew the plate and bolts at each end of the Infill.



3. Insert the plate underneath the LowPro through the bolt hole.



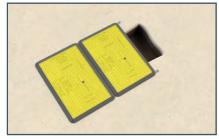
4. Insert the 2nd plate in the bolt hole on the long or short side.



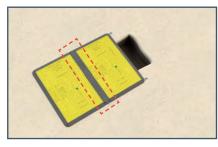
5. Place the LowPro with the plates centred over the width of the trench.



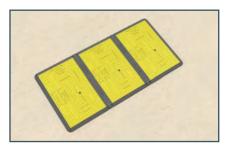
6. Place the next LowPro in line with first over the Infill plate.



7. Ensure the LowPro is sitting on the plate at both ends.



8. Place the Infill between the LowPros & secure with 2 bolts at either end.



9. Continue placing LowPros over the trench & attaching Infills until the trench is fully covered.

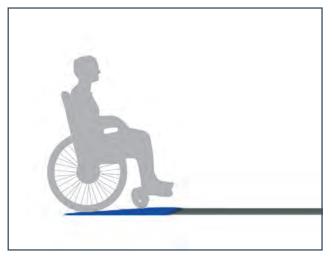
## RAMPS

Ramps provide a gentle 1:12 slope for wheelchair users.

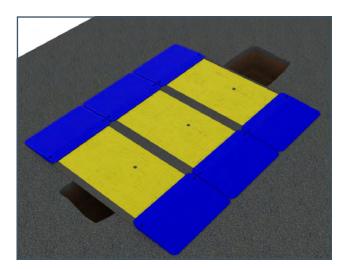
They can be used in conjunction with the Infills and Linking plates.

#### ADA COMPLIANCE

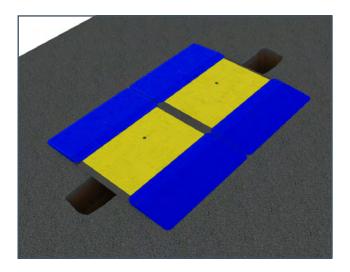
The ramp products have been developed in reference to the 2010 ADA Standards for Accessible Design.



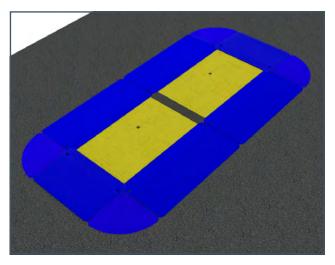
Ramps provide a gentle 1:12 slope.



Short Ramps can be used in this scenario, attached to the short sides of the LowPro.



Long Ramps can be used in this scenario, attached to the long sides of the LowPro.



Short Ramps, Long Ramps, and Corner Ramps can be arranged to create a gentle slope on all sides.

Oxford Plastics Product Guidelines
Image: Comparison of the second s

	990mm / 40"	40mm / 1.6"	577mm / 22.7"	40mm / 1.6"
645mm / 25.4"				577mm 22.7"
S	5 <b>hort Ramp - 8.75kg / 19.3lb</b> 1490mm / 58.		<b>Corner Ramp - 2.4</b> 40mm / 1.6'	-
645mm / 25.4"		availabilitation.com   a		
	Long Ramp - 9kg	g / 20lb	150mm / 6"	
Connector Plat	150mm / 6"	4-way Connector Pla	te	
Part Name	Product Coc	le Mate	erial	
Short Ramp	O798		moplastic Elastomer	
Long Ramp	0774	Ther	moplastic Elastomer	

Corner Ramp	0775	Thermoplastic Elastomer
Connector Plate	Supplied with ramps	Zinc Plated Steel
4-way Connector Plate	Supplied with ramps	Zinc Plated Steel
Connector Plate Bolts	Supplied with ramps	M10 x 20 hex head flanged bolt with zinc
		yellow coating

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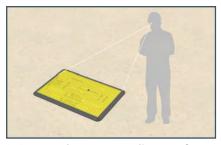
## **RAMP INSTALLATION**

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Follow the process below for safe and effective installations.

Risk assessments should be carried out to ensure the usage is suitable for the scenario.

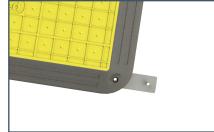
The Ramps should not be placed over the trench.



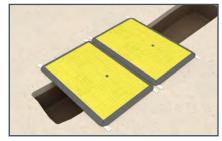
1. Assess the surrounding surface where the LowPro edges will be resting.



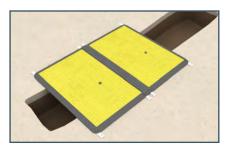
2. Unscrew the plate and bolts at each end of the Infill.



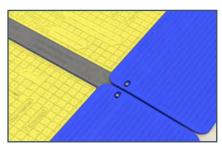
3. Insert the plates underneath the LowPro through the bolt hole.



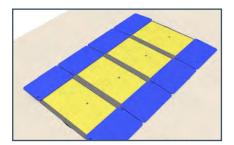
4. Place the LowPros with the plates centred over the width of the trench.



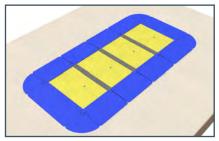
5. Place the Infill between the LowPros, fix Infills with bolts.



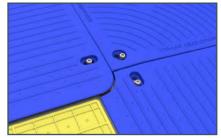
6. Place the Ramps onto the studs on the Plates, and fix Ramps with Bolts.



7. Continue placing LowPros over the trench & attaching Infills until the trench is fully covered.

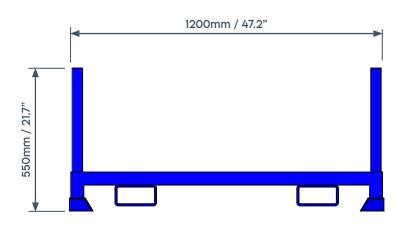


8. For Ramps on all sides use the 4-Way connector at the corners.



9. For Ramps on all sides the Long Ramp corner must be cut with a knife to fit up against the Short Ramp. A Mark on the Ramp shows where to cut.

## STILLAGE



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#### FEATURES AND BENEFITS

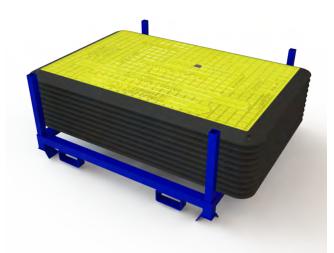
Stack ten LowPro 15/10 on a stillage

Stack stillages on top of one another

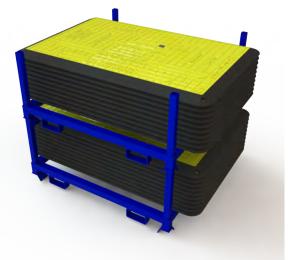
Comes with forklift pockets

Durable steel material

Galvanised for protection from rust



Stillage shown with ten LowPro 15/10



Two laden stillages shown stacked

LOWPRO STILLAGE		
Product Code	5513	
Tool Code	0746	
Weight	42kg	
Colour	Blue	
Quantity / Pallet	1	

Oxford Plastics Product Guidelines

## **HISTORY OF USE**

Our composite Road Plates and Trench Covers have been used extensively:



Group

B

nationalgrid

Scottish

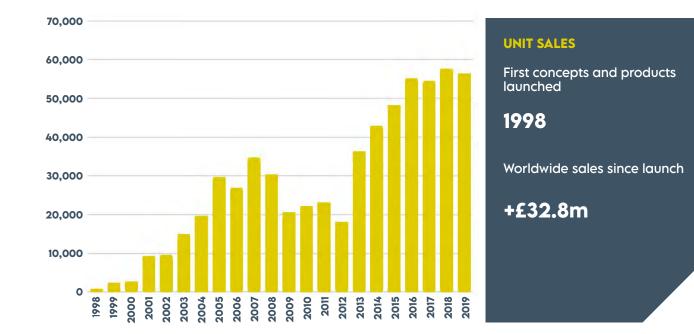
ater

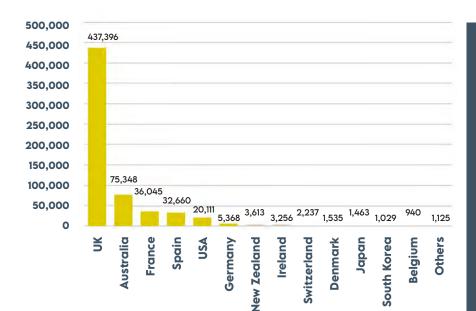
**Affinity Water** 

Cadent Your Gas Network

## COMPOSITE ROAD PLATE & TRENCH COVER SALES

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## UNIT SALES BY COUNTRY

Countries using composite Road Plates and Trench Covers

42

Installations globally

+600k

## CONTACT INFORMATION

# telecroatian network

### UK & R.O.W

Oxford Plastic Systems Ltd Unit T2, Enstone Business Park Enstone, Chipping Norton Oxfordshire OX7 4NP United Kingdom

sales@oxfordplastics.com Tel: +44(0)1608 678888

## USA

Oxford Plastic Systems LLC 1011 Centre Rd, Suite 312, Wilmington DE 19805 USA

info@oxfordplasticsusa.com 1-800-567-9182

## **APPENDIX A**

## **USA Engineering approval tabulated data** See following pages

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1325 College Avenue \* Santa Rosa, CA 95404 \* Phone (707) 528-4503 \* Fax (707) 528-4505

## E-MAIL TRANSMITTAL COVER SHEET

TO:	David Sardinha/Peter Creighton	FROM:	Hans Vermeulen
COMPANY:	Oxford Plastics	DATE:	5/13/2020
PHONE:	401-497-0821	PAGES:	13 including cover sheet
E-MAIL:	See Below	RE:	15/10 Manufacturers TD Sheet

E-MAILED BY: <u>HV</u> TIME: <u>3:45 pm</u>

## **MESSAGE**:

David.sardinha@oxfordplasticsusa.com; peter.creighton@oxfordplastics.com Job #17682-1

See attached revised tab data sheets.

Mailed copies are available upon request.

Thank you!

C:\MyComputer\FrontOffice\Templates\Fax1

Revision Date: (11/1/97)



## 15/10 LOW PRO OXFORD DRIVEWAY PLATE TABULATED DATA

## 36" MAX. CLEAR SPAN TRENCH OPENING (7710 LB TIRE LOAD) OR 48" MAX. CLEAR SPAN TRENCH OPENING (880 LBS PEDESTRIAN LOAD)

## OXFORD PLASTIC SYSTEMS LLC 1011 Centre Rd. Suite 312 Wilmington, DE 19805

Design of 15/10 Low Pro Oxford Driveway Plate is based on 880 Lbs. pedestrian load or 7710 Lbs. Traffic Load. The maximum allowable clear span = 48 inches (pedestrian) and 36 inches (traffic). Driveway Plate size is 3'-3" x 4'-11" (990 mm x 1500 mm)



DATE: 04/30/2020 REV: 05/13/2020 DESIGN BY: A.J.V. SHEET NO: 1 of 9 JOB#: 17682-1

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J.M. TURNER ENGINEERING , INC. 1325 COLLEGE AVENUE	SUBJECT: Oxfo	rd Plastics USA	SHEET NO.: 2 OF
1325 COLLEGE AVENUE SANTA ROSA, CA 95404	15/10 Driveway Plate Tabulated Data Road Plate Calculations		BY:AJVDATE: 0 <u>5/13/</u> 20
PH#: (707) 528-4503 FAX#: (707) 528-4505			CHKD BY: DATE:
15/10 Driveway Plate deflection capacity based on	Load Testing (deflection C	riteria): Tire Load	
Ultimate testing Load (Metric Tonnes):	P <sub>tonnes</sub> := 3.5		
Ultimate Load (kips): Pu	It := P <sub>tonnes</sub> ·2.2	$P_{ult} = 7.700$	
Span Length (ft): $L := 2.92$ (	900mm)		
Allowable Deflection = Dfl <sub>allow</sub> := 5% of span (in):	2.9205.12		
Dfl <sub>allow</sub> =	1.75	(45mm)	
Maximum deflection at testing load (mm)	Mdfmax := 35	mm	
Maximum deflection at testing load (In)	Mdfl := $\frac{Mdfma}{25.4}$	Mdfl = 1.38	< 1.75 Inches Allowable OK
			Ok for 36" clear span
15/10 Driveway Plate deflection capacity based on I	oad Testing (deflection C	iteria): Pedestrian Load	
Ultimate testing Load (Kips):	P <sub>.ult</sub> := 0.880		
Span Length (ft)::= 3.92 (1	200mm)		
Allowable Deflection =flatom;=   5% of span (in):	_·.05·12		
$Dfl_{allow} = 2$	.35 (	60mm)	
Maximum deflection at testing load (mm)	Mdfmax:= 9.8	mm	
Maximum deflection at testing load (In)	$Mdfl := \frac{Mdfmax}{25.4}$	Mdfl = 0.39	< 2.35 Inches Allowable OK
			Ok for 48" clear span

### CONFIDENTIAL

#### Product Load Test Report Oxford Plastic Systems 15/10 LowPro

Test date: 11/7/2018

## Summary

The Oxford Plastics 15/10 LowPro has been tested over a span of 900mm. It was tested in accordance with Highway Authorities & Utilities Committee (HAUC) advice note number 2018/01.

The performance required by the advice note is a maximum deflection of 5% of the span at a working load of 875kg and an ultimate load greater than 1750kg.

A single product was tested which **passed both requirements**. The **deflection at 875kg** was 1% of span (9.0mm) and the **ultimate load was 4800kg**.

Jedco Product Designers Ltd Quadrant House 7-9 Heath Road Weybridge Surrey KT13 8SX info@jedco.co.uk 01932 852497



## Introduction

This document reports on the testing of the Oxford Plastics 15/10 LowPro.

Testing has been completed following the requirements specified in the Highway Authorities & Utilities Committee (HAUC) advice note 2018/01.

This advice note also specifies the following performance requirements in section A3.1.

When loaded at the centre, driveway boards should be capable of supporting a working load of 875kg with a deflection of no more than 5% of the maximum allowable span over the design life of the board. The ultimate failure load should not be less than 1750kg.

The 15/10 LowPro is specified for a maximum span of 900mm. Therefore the maximum deflection allowed under a load of 875kg is 45mm.

#### Product

Oxford Plastic Systems 15/10 LowPro (see Figure 1 below)

Length: 1494mm Width: 995mm Height: 43mm

Weight: 40.75kg

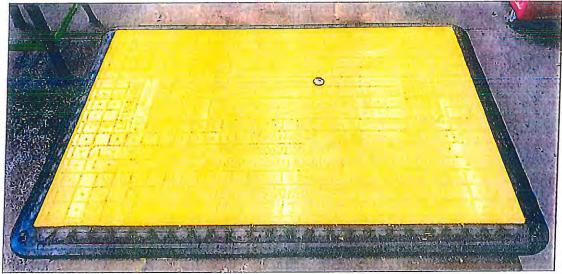


Figure 1: Oxford Plastic Systems 15/10 LowPro



Product Load Test Report – Oxford Plastic Systems 15/10 LowPro /JED 917

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## Test Equipment

The testing equipment used is listed below:

#### Load Cell

PT Global Universal High Accuracy Load Cell

**Displacement Sensor** – reading from the centre of the underside of the product PiL Ultrasonic distance sensor

#### Actuator

Power Team 229.5kN double acting hydraulic cylinder

#### Data logger

Pico Technology ADC-20

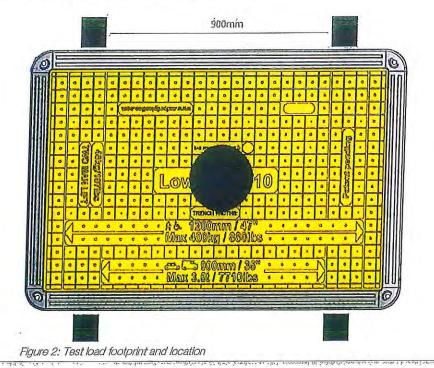
### Test Setup

Section A2 of the HAUC advice note requires that product not be fixed and is loaded in the centre with a 250mm diameter load pad.

The supports are unspecified and have been selected to simulate trench sides. The test setup can be seen in the diagram below (Figure 2). The black in the diagram indicates the location of the load pad and the supports.

#### Span: 900mm

Load pad: 250mm diameter steel plate, cushioned with 8mm PVC Supports: Steel I-beams to simulate trench sides





Product Load Test Report – Oxford Plastic Systems 15/10 LowPro /JED 917

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## **Testing Process**

The load was applied at a rate of approximately 100N/s. Loading was increased until the ultimate load was achieved which defined as when the force decreased over an extended period as deflection increased.

Figure 3 below shows the product at the beginning of the test. An accompanying video of the test is also available.

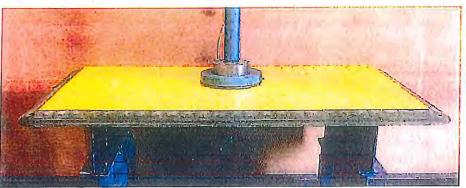


Figure 3: Screen shot just prior to testing

## Results

Load and displacement were recorded and graphed. The results are displayed in Figure 4 below.

At a working load of 875kg a deflection of 9.0mm was recorded. This equates to 1% of the span. The ultimate failure load was recorded as 4800kg.



Product Load Test Report - Oxford Plastic Systems 15/10 LowPro /JED 917

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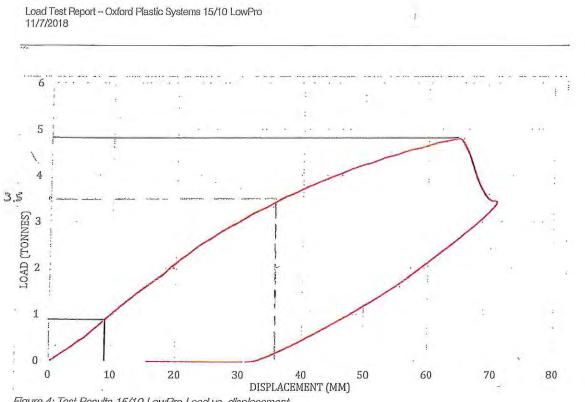
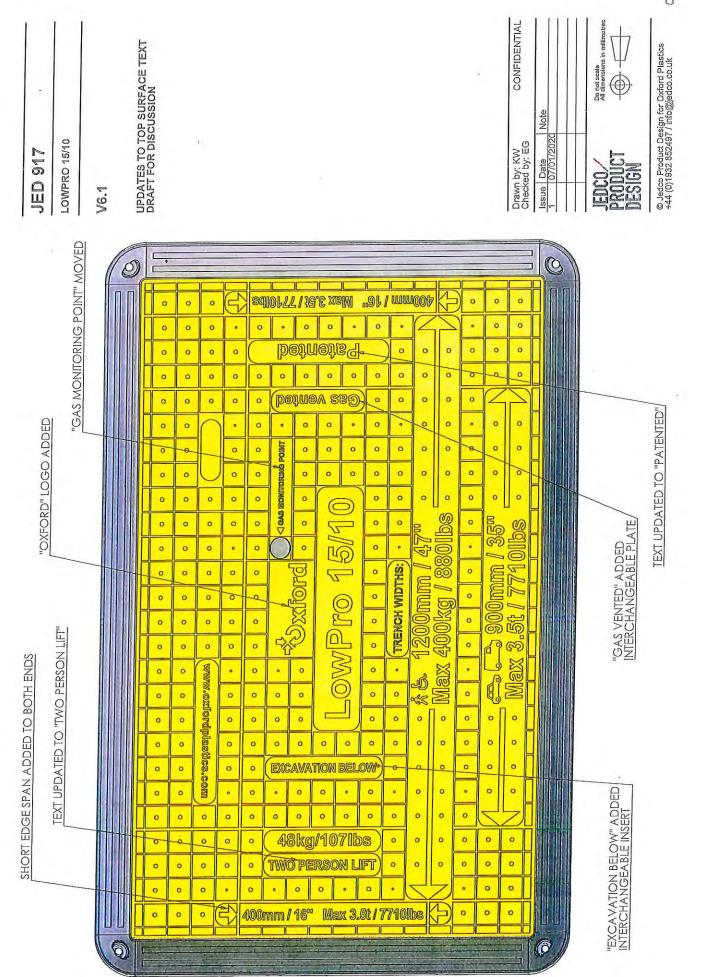


Figure 4: Test Results 15/10 LowPro Load vs. displacement



Product Load Test Report – Oxford Plastic Systems 15/10 LowPro /JED 917 . 7

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Load Test Report – 1510 LowPro 0063868 – 1200mm Span Oxford Plastic Systems (47")

11/03/20

Product Details: Product type: 1510 LowPro (ID 0063868) SMC: Menzolit 0390-5317-1023, from production Rebar: 10mm steel Product Weight: 38,80kg (including PVC moulding)

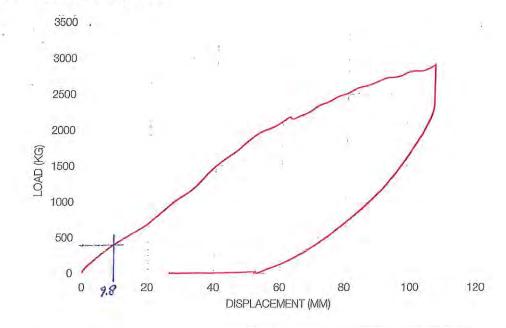
Testing Setup Test Span: 1205mm Load footprint: 250mm diameter Load location: centre Temperature of sample/Temperature of load cell: 8°C/8°C

Testing Process Load type: Ultimate load testing Load rate: approximately 250N/s

Performance Requirements – Pedestrian Load Deflection at 400kg: <60mm Ultimate load: >800kg (Derived according to HAUC Advice Note No. 2018/01)

Results

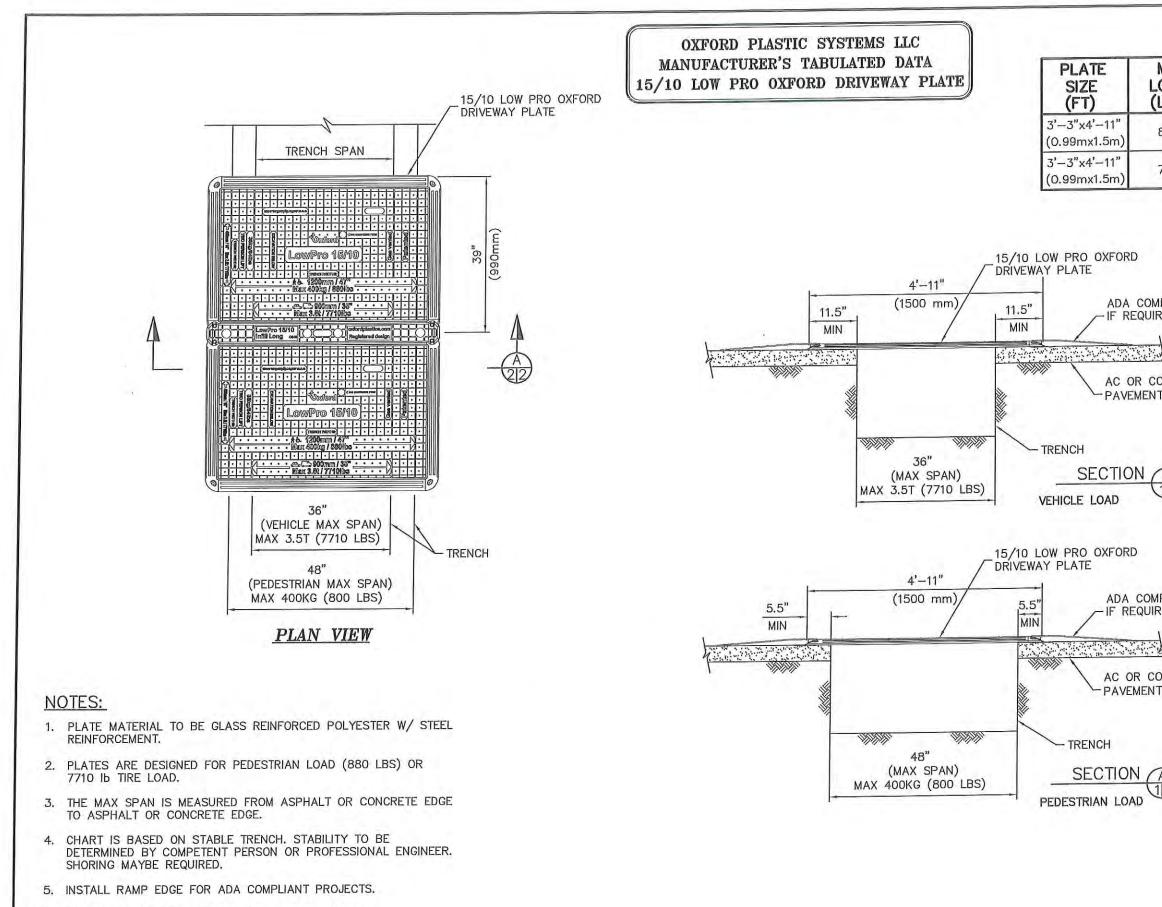
Deflection at 400kg: 9.8mm PASS Ultimate load: 2900kg PASS





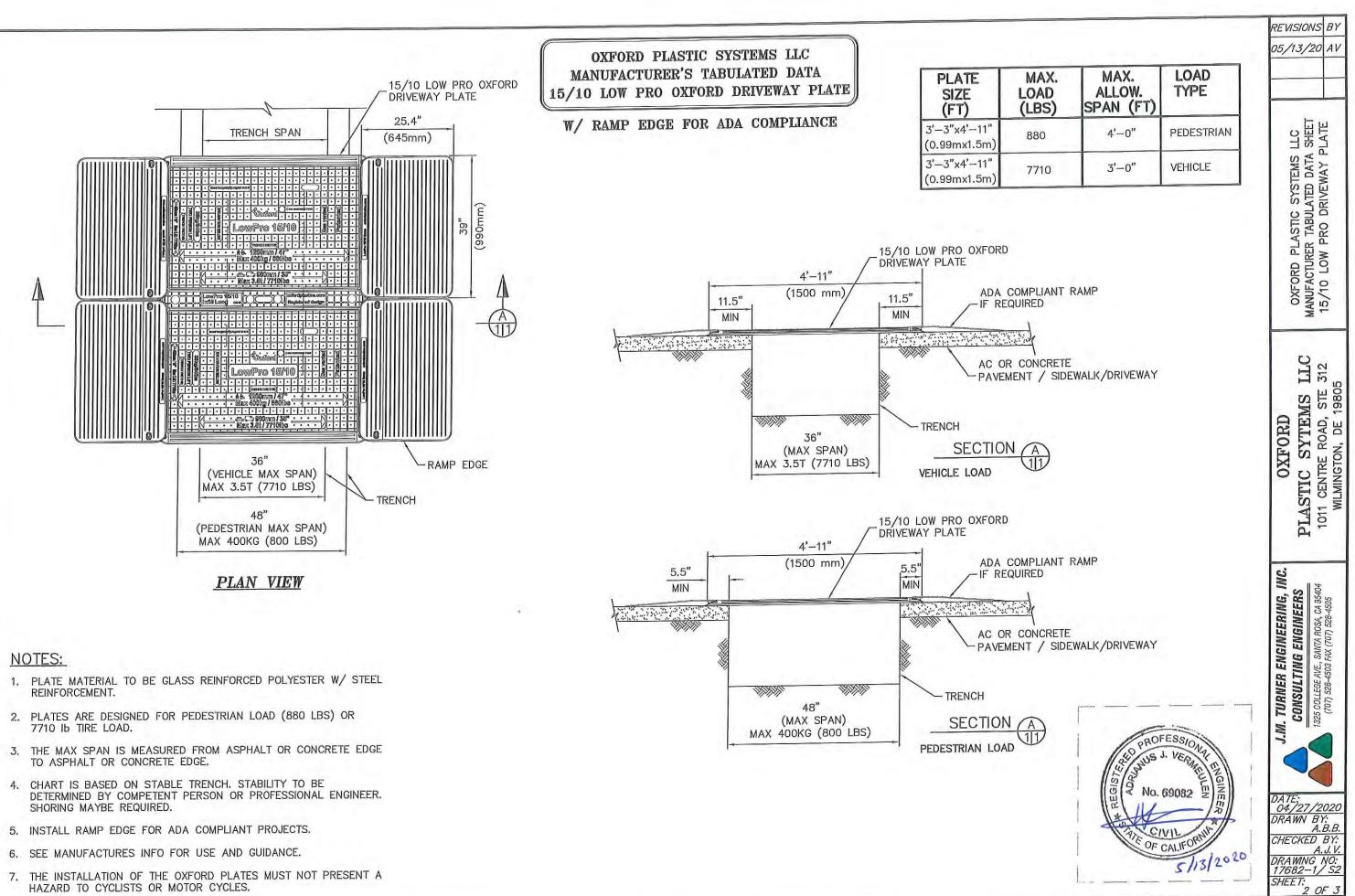
Load Test Report 0063868 - Oxford Plastic Systems/JED TESTING

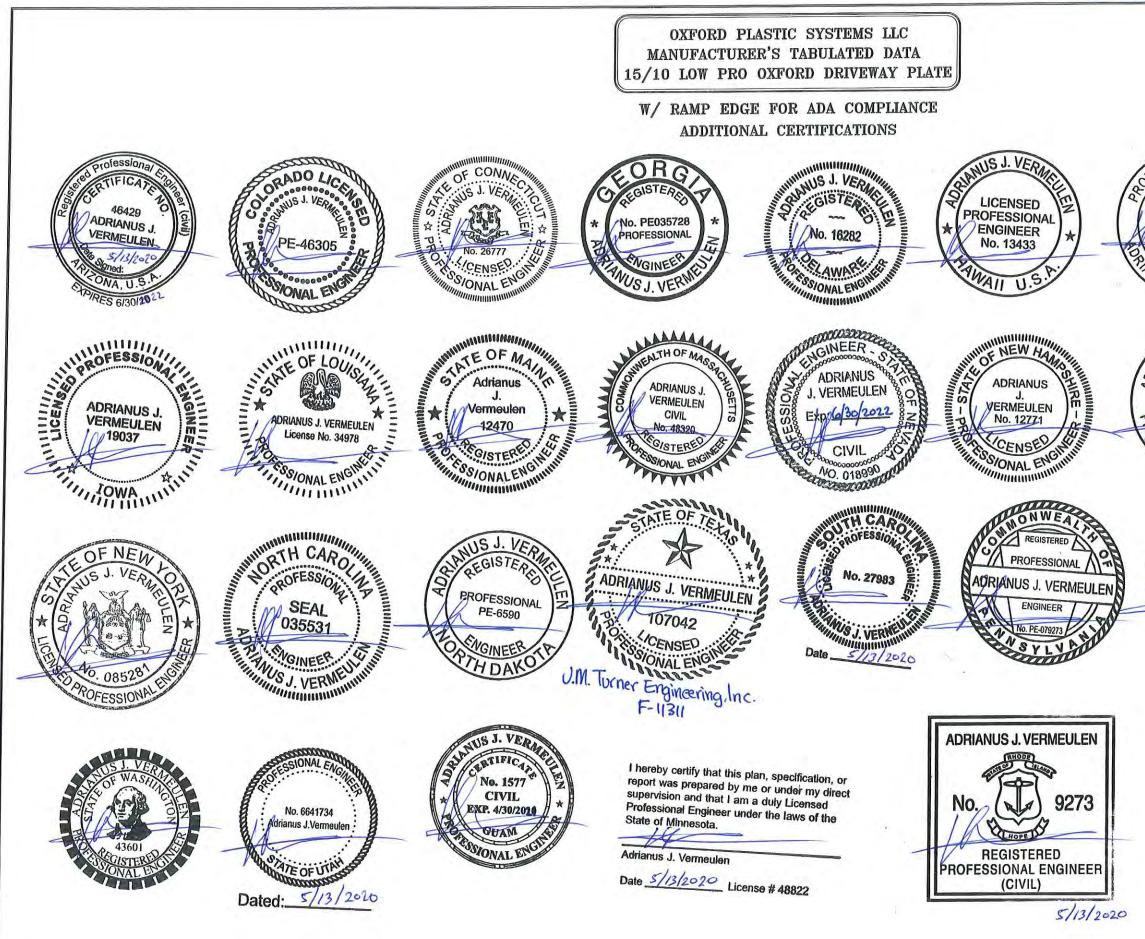
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- 6. SEE MANUFACTURES INFO FOR USE AND GUIDANCE.
- 7. THE INSTALLATION OF THE OXFORD PLATES MUST NOT PRESENT A HAZARD TO CYCLISTS OR MOTOR CYCLES.

			REVISIONS BY	
			05/13/20 AV	
MAX. OAD LBS)	MAX. ALLOW. SPAN (FT)	LOAD TYPE		
880	4'-0"	PEDESTRIAN	LATE LATE	
7710	3'-0"	VEHICLE	DATA UNAY PI	
1PLIANT I RED	RAMP		OXFORD PLASTIC SYSTEMS LLC MANUFACTURER TABULATED DATA SHEET 15/10 LOW PRO DRIVEWAY PLATE	
A DNCRETE T / SIDE	WALK/DRIVEWAY		OXFORD PLASTIC SYTEMS LLC 1011 CENTRE ROAD, STE 312 WILMINGTON, DE 19805	
IPLIANT I RED DNCRETE T / SIDE	RAMP WALK/DRIVEWAY		J.M. TURNER ENGINEERING, INC. CONSULTING ENGINEERS 1325 COLLEGE AVE., SANTA ROSA, CA 95404 (707) 528-4503 FAX (707) 528-4505	
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	REVISIONS BY 05/13/20 AV
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SUNUS J. VERMEL 20457 SSIONAL ENGINE SSIONAL SSIONAL SSI	OXFORD PLASTIC SYTEMS LLC 1011 CENTRE ROAD, STE 312 WILMINGTON, DE 19805
A WARY 1.28 W	J.M. TURNER ENGINEERING, INC. CONSULTING ENGINEERS 1325 COLLEGE AVE., SAMTA ROSA, CA 95404 (TOT) 528-4503 FAX (TOT) 528-4505
	DATE: 04/27/2020 DRAWN BY: A.B.B. CHECKED BY: A.J.V. DRAWING NO: 17682-1/S3 SHEET: 3 OF 3